

FIG. 1



Diagram Showing Building Mandrel With Clamping Rings On Each Shoulder

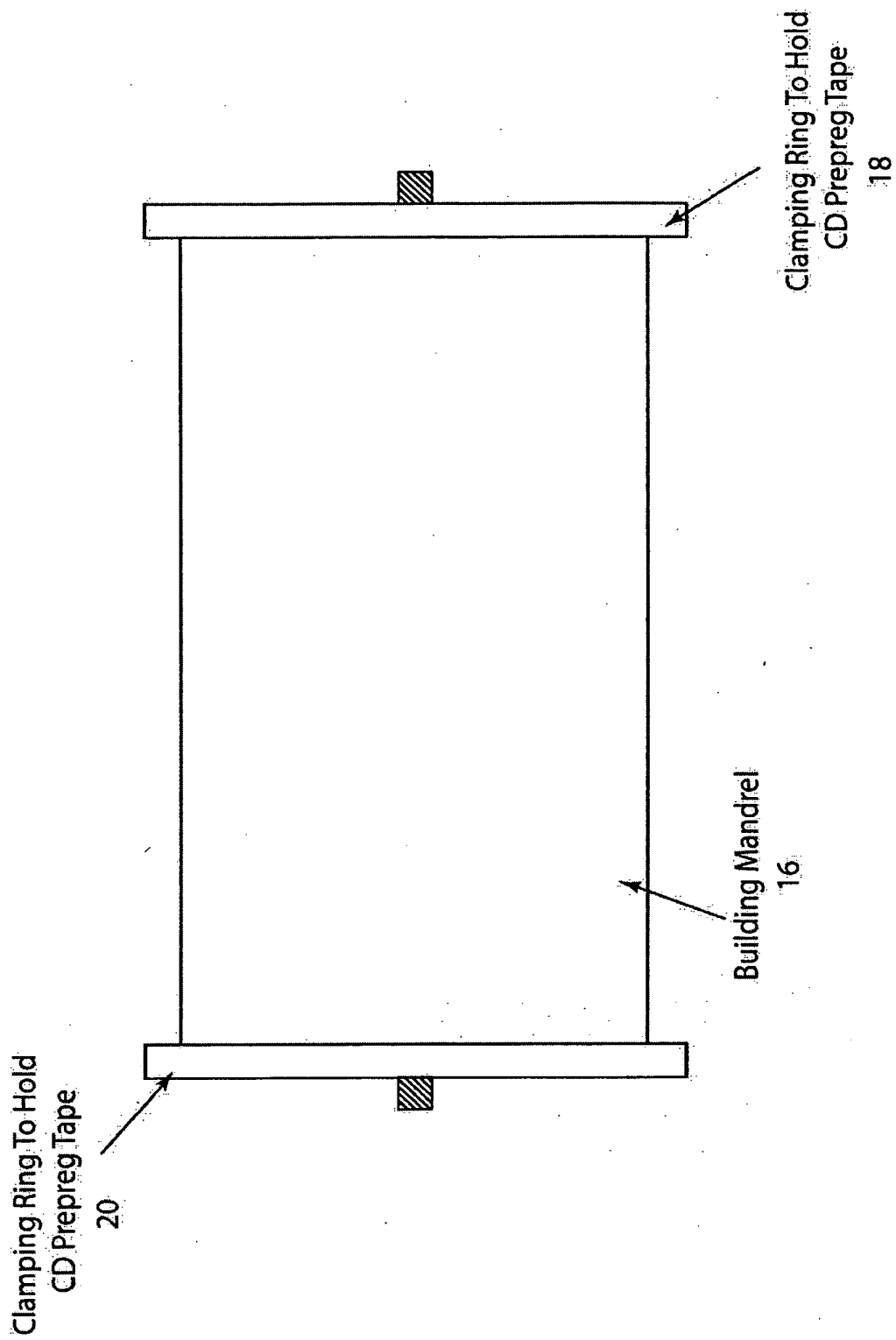


FIG. 2

Diagram Showing Building Mandrel With Cross Machine Prepeg Tape

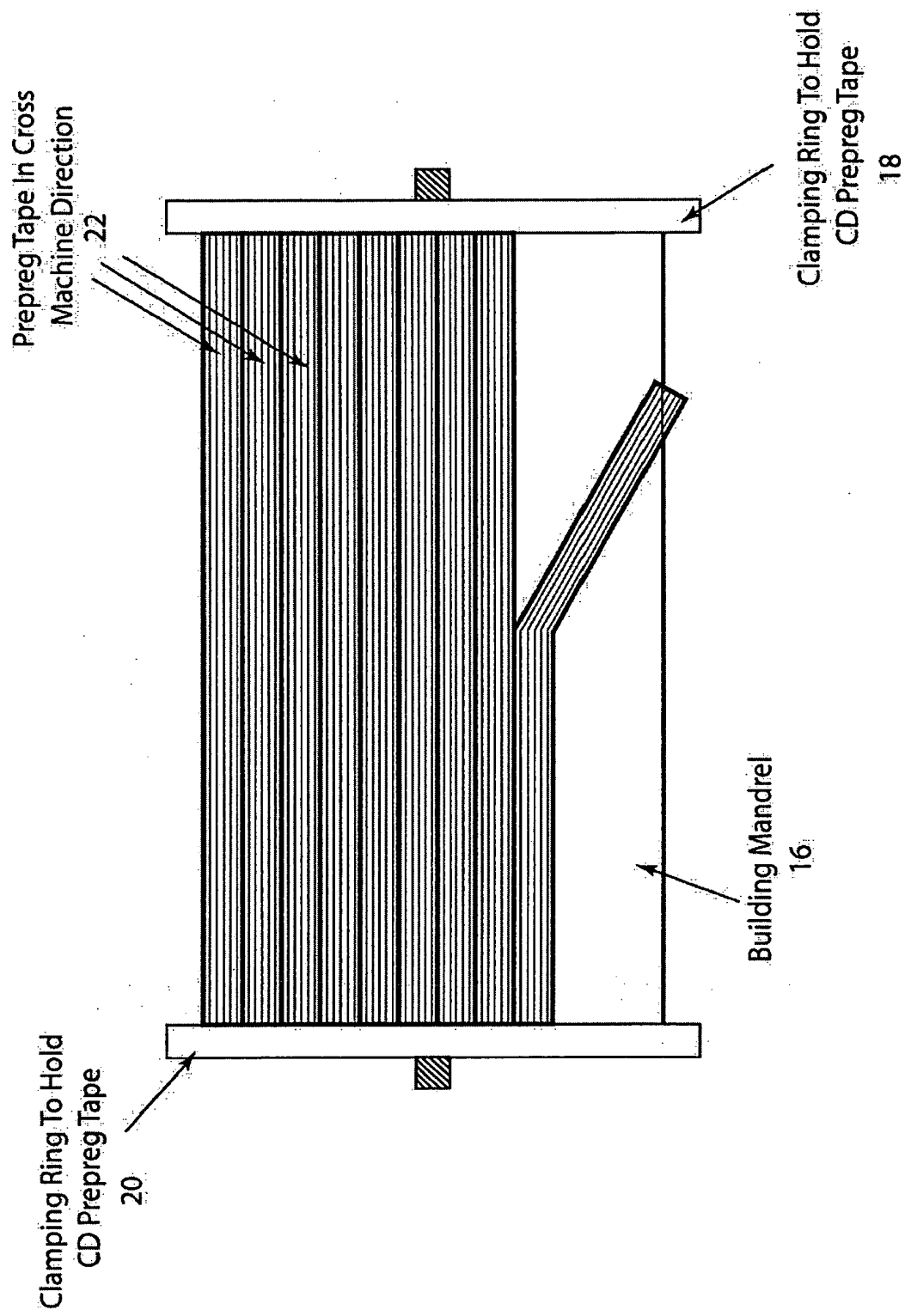


FIG. 3

Diagram Showing Forming Mandrel With Prepreg Tape In MD and CD

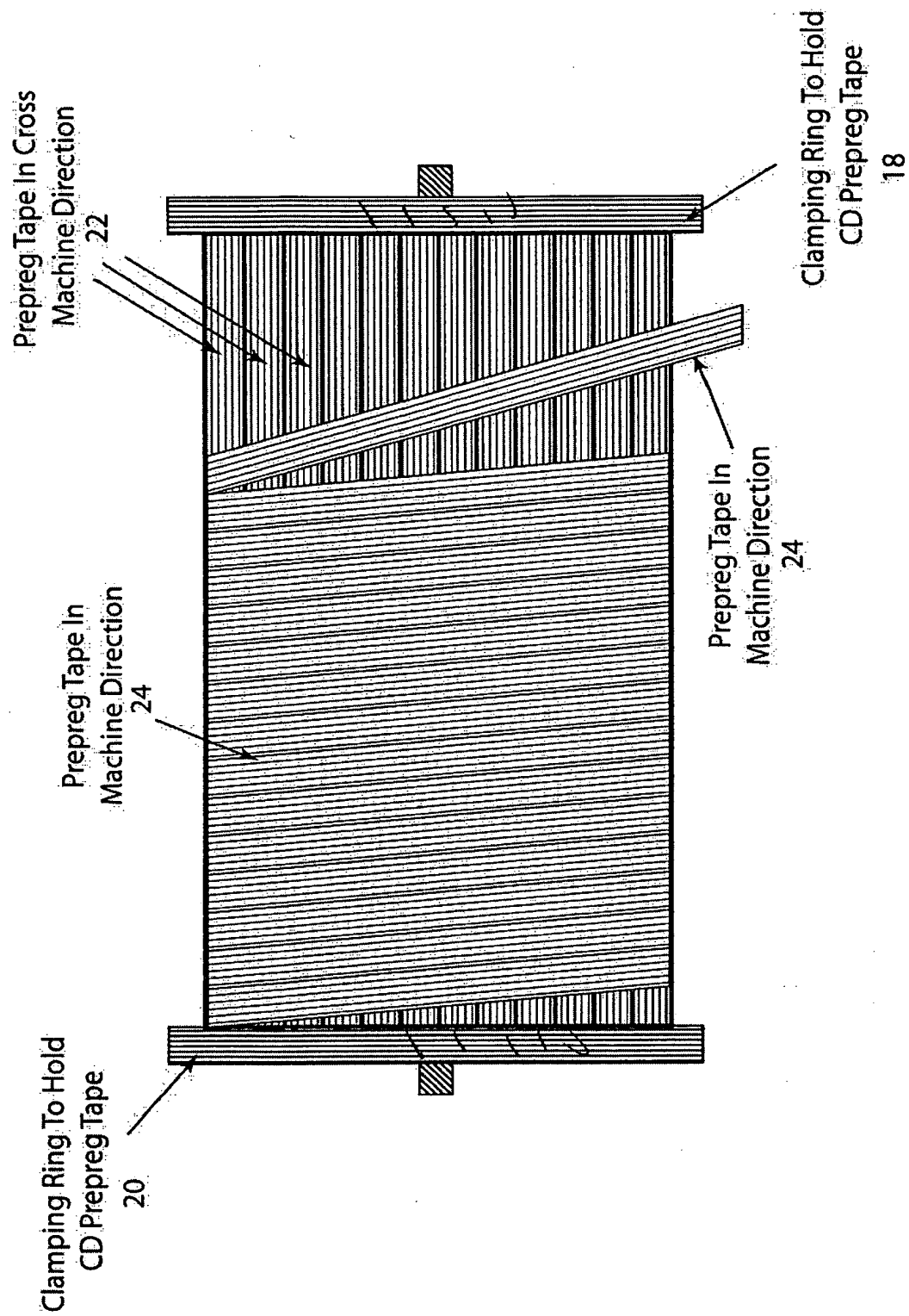


FIG. 4